



European Style
ENERGY SAVING

User'S Manual

Built-in Gas Hob - 60cm

Model: F4-B60



Attention

Please read these instructions carefully before using.
Please keep them in a safe place for future
reference.

NOTE: This User Instruction Manual contains important information, including safety & installation points, which will enable you to get the most out of your appliance. Please keep it in a safe place so that it is easily available for future reference; for you or any person not familiar with the operation of the appliance

Environmental note	1
Important safety information	2 - 5
Specifications	6
Using the gas hob	7 - 9
Automatic ignition with flame failure safety device.....	8
Energy saving tips.....	8
Cleaning	9 - 10
Installation	11 - 21
Positioning.....	11 - 15
Gas connection.....	15
Ventilation requirements.....	15
Gas Safety (Installation and Use) Regulations.....	16
Gas Adjustment (Conversion to LPG).....	17
Minimum flow adjustment for hob gas taps.....	19
Gas taps maintenance.....	20
Electrical connection.....	21
My appliance isn't working correctly	22

Environmental note

The appliance is marked according to the European directive 2002/96/EC on Waste electrical and Electronic Equipment (WEEE). By ensuring this product is disposed of correctly, you will help prevent potential negative consequences for the environment and human health, which could otherwise be caused by inappropriate waste handling of this product.



The symbol  on the product, or on the documents accompanying the product, indicates that this appliance may not be treated as household waste. Instead it shall be handed over to the applicable collection point for the recycling of electrical and electronic equipment.

Disposal must be carried out in accordance with local environmental regulations for waste disposal.

For more detailed information about treatment, recovery and recycling of this product, please contact your local city office, your household waste disposal service or the shop where you purchased the product.



This marking indicates that this product should not be disposed with other household wastes throughout the EU. To prevent possible harm to the environment or human health from uncontrolled waste disposal, recycle it responsibly to promote the sustainable reuse of material resources. To return your used device, please use the return and collection systems or contact the retailer where the product was purchased. They can take this product for environmental safe recycling.

The packaging materials that XUNDA SCIENCE & TECHNOLOGY GROUP CO.,LTD uses are environmentally friendly and can be recycled. Please discard all packaging material with due regard for the environment.

Important safety information



Your safety is of the utmost importance to XUNDA SCIENCE & TECHNOLOGY GROUP CO.,LTD. Please make sure that you read this instruction booklet before attempting to install or use the appliance. If you are unsure of any of the information contained in this booklet, please contact the XUNDA SCIENCE & TECHNOLOGY GROUP CO.,LTD Advice Line.

General Information

- This appliance is designed for domestic household use and for the cooking and frying of domestic foodstuffs.
- **IMPORTANT:** *The adjacent furniture and all materials used in the installation **must** be able to withstand a minimum temperature of 85°C above the ambient temperature of the room it is located in, whilst in use.*
- Certain types of vinyl or laminate kitchen furniture are particularly prone to heat damage or discolouration at temperatures below the guidelines given above.
- Any damage caused by the appliance being installed in contravention of this temperature limit, **will be the liability of the owner.**
- Your new appliance is guaranteed against electrical or mechanical defects, subject to certain exclusions that are noted in XUNDA SCIENCE & TECHNOLOGY GROUP CO.,LTD's Conditions Of Guarantee. The foregoing does not affect your statutory rights.
- The use of this appliance for any other purpose or in any other environment without the express agreement of XUNDA SCIENCE & TECHNOLOGY GROUP CO.,LTD. will invalidate any warranty or liability claim.
- You should not use this appliance to store items on or as a work surface.
- No modifications to the appliance are permitted by XUNDA SCIENCE & TECHNOLOGY GROUP CO.,LTD.
- You should not store or place flammable or highly flammable liquids/materials on top of or near the appliance. Items made from aluminium, plastic or plastic film should also be kept away from the appliance, as they may fuse to the surface.
- Repairs may only be carried out by qualified person

Child Safety

- XUNDA SCIENCE & TECHNOLOGY GROUP CO.,LTD strongly recommend that babies and young children are prevented from being near to the appliance and not allowed to touch the appliance at any time. During and after use, all surfaces will be hot.
- CAUTION: Accessible parts may be hot when the grill is in use. Young children should be kept away.
- If it is necessary for younger family members to be in the kitchen, please ensure that they are kept under close supervision at all times.
- Older children should only be allowed to utilise the appliance when supervised.
- Children should be supervised to ensure that they do not play with the appliance.

General Safety

- The appliance should only be installed and connected by a GAS SAFE registered installer.
- Care should be taken to ensure that the units and work surfaces that you build the appliance into, meet with the relevant standards.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

During use

- Any film or stickers that are present on the hob surface when it is delivered should be removed before use.
- These instructions are only valid if the country symbol appears on the appliance. If the symbol does not appear on the appliance, it is necessary to refer to the technical instructions, which will provide the necessary instructions concerning modification of the appliance to the conditions of use of the country.
- Prior to installation, ensure that the local distribution conditions (nature of the gas and gas pressure) and the adjustment of the appliance are compatible.

- This appliance is not connected to a combustion product evacuation device. It shall be installed and connected in accordance with current installation regulations. Particular attention shall be given to the relevant requirements regarding ventilation.
- **CAUTION:** The use of a gas cooking appliance results in the production of heat and moisture in the room in which it is installed. Ensure the kitchen is well ventilated. Keep natural ventilation holes open or install a mechanical ventilation device (mechanical extractor hood).
- **CAUTION:** This appliance is for cooking purposes only. It must not be used for other purposes, for example room heating.
- Prolonged intensive use of the appliance may call for additional ventilation, for example opening of a window or more effective ventilation, for example increasing the level of mechanical ventilation where present.
- Care should be used when utilising the appliance, otherwise there is a risk of burns being caused.
- You should not allow the electrical connection cables to come into contact with the hob surface when it is hot or any hot cookware.
- If fat and oil overheats, then it can ignite extremely quickly. For this reason, when cooking with fat and oil the appliance should not be left unattended.
- Make sure that all of the cooking zones are switched off after use.

Cleaning

- Cleaning of the hob should be carried out on a regular basis.
- **IMPORTANT:** Before attempting to clean the appliance, it should be disconnected from the mains and cool.
- Great care should be taken whilst using this appliance and when following the cleaning procedure.
- You should not use a steam jet or any other high pressure cleaning equipment to clean the appliance.

Installation



This appliance must be correctly installed by a GASSAFE registered installer, strictly in accordance with the manufacturer's instructions and the relevant British Standards. Please see the specific section of this booklet that refers to installation.

- **XUNDA SCIENCE & TECHNOLOGY GROUP CO.,LTD. declines any responsibility for injury or damage, to person or property, as a result of improper use or installation of this appliance.**
- **If the appliance is being used in a Leisure Accommodation Vehicle, the requirements of N 721 MUST be followed.**
- **XUNDA SCIENCE & TECHNOLOGY GROUP CO.,LTD. DO NOT recommend that this appliance is installed on any type of marine vessel.**
- **Prolonged intensive use of the appliance may call for additional ventilation, for example opening of a window or more effective ventilation, for example increasing the level of mechanical ventilation where present.**
- **Care should be used when utilising the appliance, otherwise there is a risk of burns being caused.**
- **You should not allow the electrical connection cables to come into contact with the hob surface when it is hot or any hot cookware.**
- **If fat and oil overheats, then it can ignite extremely quickly. For this reason, when cooking with fat and oil the appliance should not be left unattended.**
- **Make sure that all of the cooking zones are switched off after use.**

Declaration of conformity

This appliance complies with the following European Directives:

- 73/23/EEC dated 19/02/1973 Low Voltage Directive.
- 89/336/EEC dated 03/05/1989 EMC Directive inclusive of Amending Directive 92/31/EEC.
- 93/68/EEC dated 22/07/1993 CE Marking Directive.
- 89/109/EEC dated 25/01/1992 Materials that can touch food.
- Directive 2009/142/EC (ex-90/396/EEC) Gas Products.
- EN60335-1, EN60335-2, EN30-1-1 Safety Standards.

The manufacturer declares that the hob is built using certified materials and requires the appliance to be installed in accordance with the standards currently in force. This appliance must be used by a trained person for domestic purposes only.

Specifications

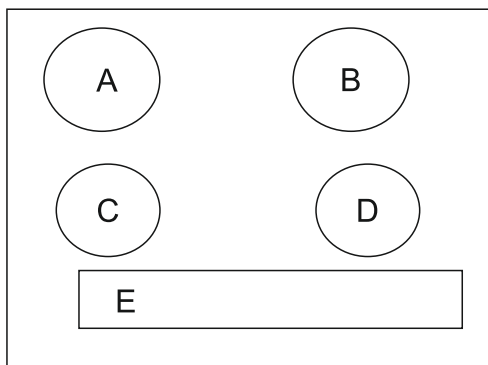
Manufacturer	Xunda Science & Technology Group Co., Ltd.		 1008-14 Pin 1008 CP 2771
Product Name	Gas hob		
Model Number	F4-B60		
Category	I _{2H} G20	I _{2E} G20	
Direct Countries of Destination	AT, BG, CZ, DK, EE, FI, GR, HR, HU, IS, IE, IT, LV, LT, NO, PT, RO, SK, SI, ES, SE, CH, TR, GB		DE, LU, PL
Type of gas and pressure	I _{2H} G20 at 20mbar	I _{2E} G20 at 20mbar	
Series Number			
Total Heat Input		$\sum Q_n = 8.6 \text{ kW}$	
Electrical Supply		220-240V, 50-60 Hz	
CAUTION:			
This appliance shall be installed in accordance with the regulations in force and only used in a well ventilated space. Read the instructions before installing or using this appliance.			

Product Specifications:

- A = 2.90 kW rapid burner
- B = 2.90 kW rapid burner
- C = 1.70 kW semi-rapid burners
- D = 1.00 kW auxiliary burner
- E = Control panel

Product dimensions:

- Depth: 515 mm
- Width: 580 mm
- Height: 110mm



- Automatic ignition
- Flame failure safety device on each burner
- Black enameled pan stands

Using the gas hob

Before first use



IMPORTANT: *You should clean the hob surface (see “Cleaning and maintenance” section).*

The gas hob

The following symbols will appear on the control panel, next to each control knob:



Black circle: gas off



★ Large flame: maximum setting



Small flame: minimum setting

- The minimum setting is at the end of the anti-clockwise rotation of the control knob.
- All operation positions must be selected between the maximum and minimum position.
- Never select a knob position between the maximum and off position.
- The symbol on the control panel, next to the control knob will indicate which gas burner it operates.

Automatic ignition with flame failure safety device

The appliance is fitted with a flame failure safety device on each burner, which is designed to stop the flow of gas to the burner head in the event of the flame going out.

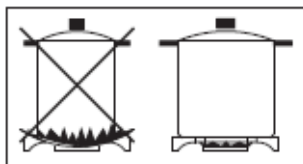
To ignite a burner:

- Press in the control knob of the burner that you wish to light and turn it anti-clockwise to the maximum position.
- If you keep the control knob depressed, the automatic ignition for the burner will operate.
- You should hold down the control knob for 15 seconds after the flame on the burner has lit. If after 15s the burner has not lit, stop operating the device and open the compartment door and/or wait at least 1 min before attempting a further ignition of the burner.
- After this 15-second interval, to regulate the flame you should continue turning the control knob anti-clockwise until the flame is at a suitable level. The operating position **MUST** be at a position between the maximum and minimum position.
- To switch the burner off, turn the control knob fully clockwise to the gas off position.
- In case of power failure, the burners can be lit by carefully using a match.

Energy saving tips

Burners	Pan size	
	Ø min	Ø max
Wok	220 mm	260 mm
Rapid	180 mm	220 mm
Semi-rapid	120 mm	200 mm
Auxiliary	80 mm	160 mm
Hot plate	155mm	

- The diameter of the bottom of the pan should correspond to that of the burner.
- The burner flame must never extend beyond the diameter of the pan.
- Use flat bottomed pans only
- When possible, keep a lid on the pan whilst cooking.
- Cook vegetables with as little water as possible, to reduce cooking times.



IMPORTANT: Always place pans centrally over the hob burners and position them so that the handles cannot get accidentally caught or knocked off. You should also make sure that the handle is not over one of the other hob burner flames.

Cleaning



Cleaning operations must only be carried out when the hob is cool.

The appliance should be disconnected from your mains supply before commencing any cleaning process.

Cleaning the hob top



Any residues that are left on the hob top surface from cleaning agents will damage it. You should remove any residues with warm soapy water.



Abrasive cleaners or sharp objects will damage the hob surface; you should clean it using warm soapy water.



Although it is easier to clean some deposits whilst the hob surface is still warm. Make sure that the hob surface, pan supports and hob burners have all cooled sufficiently before you attempt to touch them.

After each use

- Remove the pan stands and wipe the appliance over with a soft, damp cloth that has been put into warm soapy water. The cloth should be wrung out after being taken out of the soapy water.
- Dry the appliance by rubbing the surface with a soft, clean cloth.
- We would recommend that an appropriate stainless steel cleaner and polish is regularly used on the stainless steel surfaces of this appliance.

Cleaning the hob burners

The hob burners should be cleaned once a week or more frequently if they get soiled.

- **IMPORTANT:** Make sure that the hob surface, pan stands and hob burners have cooled before you attempt to touch them.
- Remove the hob burners by pulling them upwards and away from the hob top.
- Soak them for about ten minutes in hot water and a little detergent.
- After cleaning and washing them, wipe and dry them carefully.
- Before placing the burners back on the hob top, make sure that the gas jet is not blocked.
- **IMPORTANT:** Make sure that you reassemble the burners in the original way.

Maintaining the cast iron pan stands

- **IMPORTANT:** Make sure that the hob surface and pan stands have cooled before you attempt to touch them.
- Wipe the pan stands over with a soft, damp cloth that has been put into warm soapy water. The cloth should be wrung out after being taken out of the soapy water.
- Using a paper towel, thoroughly dry the pan stands.
- To maintain the appearance of the cast iron pan stands, we would recommend that you rub a small amount of olive oil into the pan stands, after you have finished cleaning them.

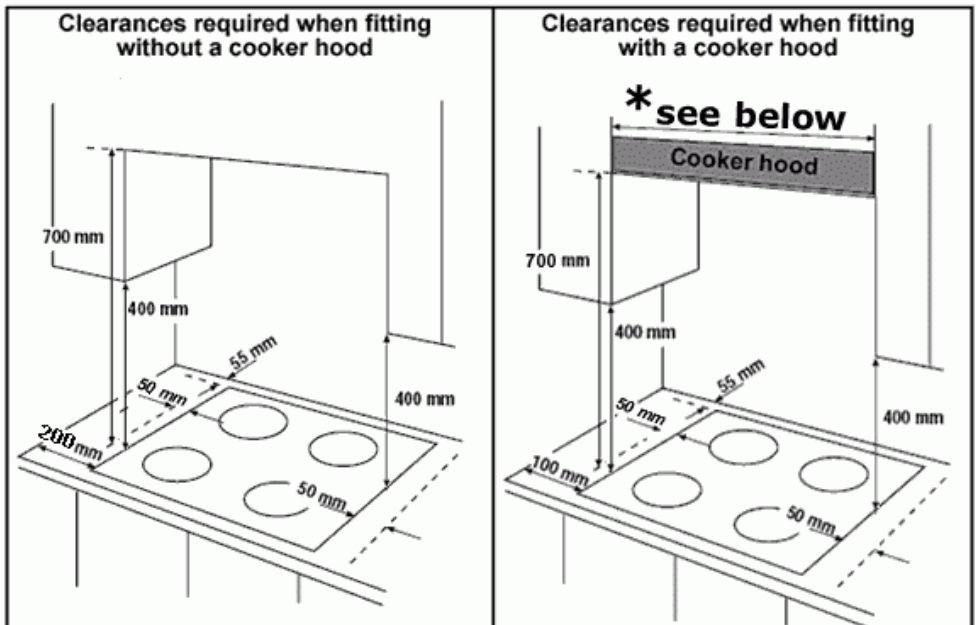
Installation

- Gas Safety Regulations (Installation & Use)
- Building Regulations (issued by the Department of Environment)
- Building Standards (Issued by the Scottish Development Department)
- IEE Wiring Regulations
- Electricity at Work Regulations BS 6172
- Installation of Domestic Gas Cooking Appliances (if necessary, BS 5482
Installation of Domestic LPG Appliances)
- BS 5440 Installation of Flues and Ventilation for Gas Appliances
- XUNDA SCIENCE & TECHNOLOGY GROUP CO.,LTD Installation Instructions

Positioning



The adjacent furniture must be able to withstand a minimum temperature rise of 65°C above the ambient temperature of the room it is located in, during periods of use.



- This appliance can be located in a kitchen, a kitchen diner or a bed sitting room. **IMPORTANT:** The appliance must not be installed in a bathroom or shower room.
- This appliance is classified as Class 3 and therefore is to be built into a kitchen unit (depending on size) or 600mm worktop, providing the following minimum distances are allowed:
- The edges of the hob must be a minimum distance of 55 mm from a side or rear wall.
- 700 mm between the highest point of the hob surface (including the burners) and the underside of any horizontal surface directly above it.
- 400 mm between the hob surfaces, providing that the underside of the horizontal surface is in line with the outer edge of the hob. If the underside of the horizontal surface is lower than 400 mm, then it must be at least 50 mm away from the outer edges of the hob.
- 50 mm clearance around the appliance and between the hob surface and any combustible materials.

Unpacking the appliance

When unpacking the appliance please check that the following items are contained within the packaging:

1 gas hob

Pan stands

Burner assemblies

Instruction manual

Warranty card

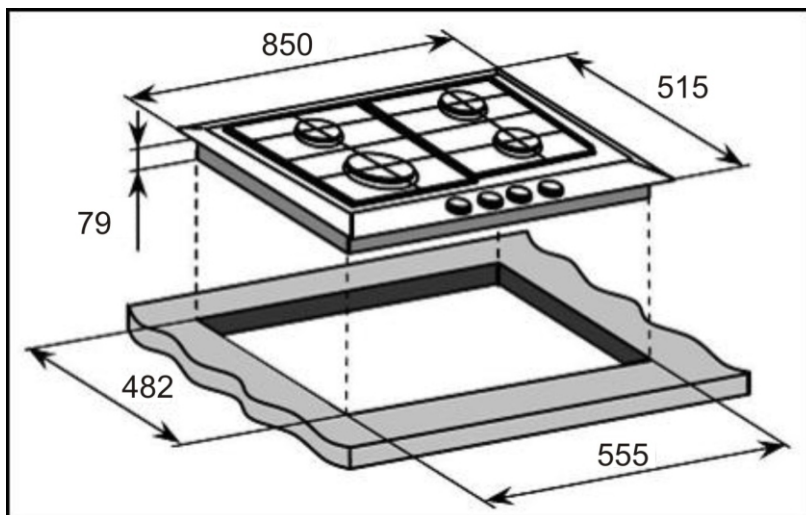
Fixing screws

Clamps

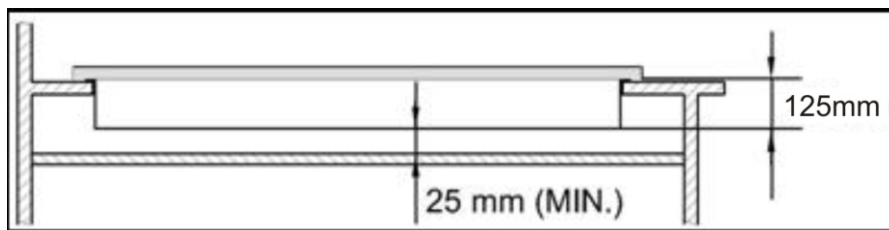
Sealing strip

Self-adhesive label for amending the gas category on the appliance's rating plate.

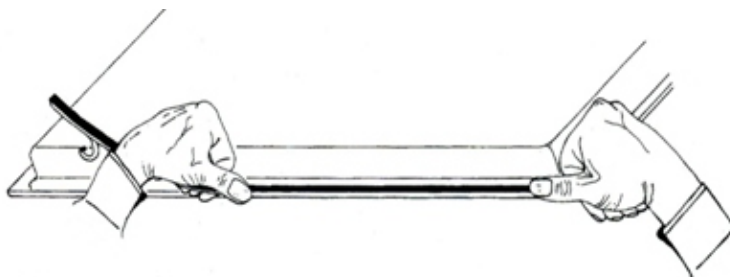
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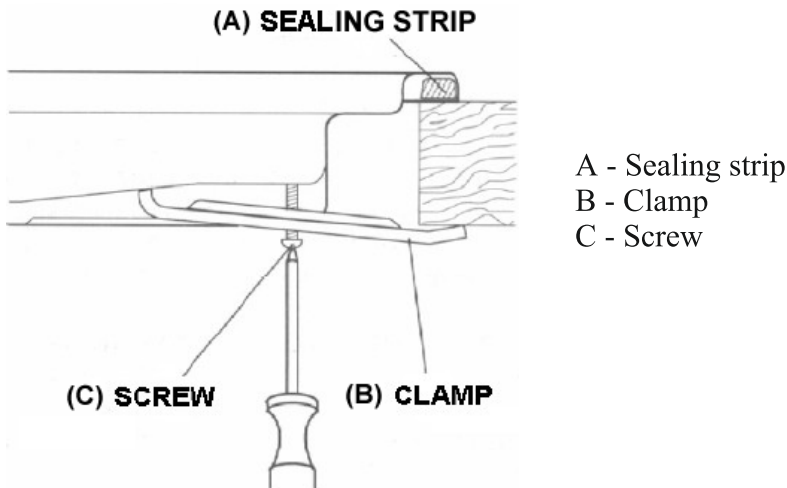
- Cut a hole in the worktop that corresponds with the relevant drawing on the previous page.



- **IMPORTANT:** You must have a gap of at least 25 mm between the underneath of the appliance and any surface that is below it.



- Carefully turn the hob upside down and place it on a cushioned mat.
- Apply the sealing strip (A) provided around the edge of the appliance.
- The protective covering must be removed from both sides.
- Do not leave a gap in the sealing agent or overlap the thickness.
- **IMPORTANT:** Do not use a silicon sealant to seal the appliance against the aperture. This will make it difficult to remove the hob from the aperture in future, particularly if it needs to be serviced.



- Place the clamp (B) over the holes that match the size of the screws. There are one set of screw holes in each corner of the hob. Slightly tighten a screw (C) through the clamp (B) so that the clamp is attached to the hob, but so that you can still adjust the position of it.
- Carefully turn the hob back over and then gently lower it into the aperture hole that you have cut out.
- On the underneath of the hob, adjust the clamps into a position that is suitable for your worktop. Then fully tighten the screws (C) to secure the hob into position.

Gas connection



This appliance must be installed by a competent person in accordance with the current versions of the following UK (United Kingdom) or ROI (Republic of Ireland) Regulations and Safety Standards or their European Norm Replacements.

Note: Nozzle or cone end fittings dependant on the National Situations in countries of destination.

Note: Cylinder, regulator type, gas type and gas pressure dependant on the National Situations in countries of destination.

Important information

- This hob is supplied to run on Liquefied Petroleum Gas only and cannot be used on any other type of gas without modification.
- Conversion for use on LPG and other gases must only be undertaken by a qualified person.
- The hob must be installed by a qualified person, in accordance with the current edition of the Gas Safety (Installation and Use) (Amendment) Regulations and the relevant building/I.E.E. Regulations.
- In the UK, GASSAFE registered installers are authorised to undertake the installation and service work, in compliance with the above regulations.

Ventilation requirements

- The room containing the hob should have an air supply in accordance with the current edition of BS 5440: Part 2:
- The room must have opening windows or equivalent; some rooms may also require a permanent vent.
- If the room has a volume between 5 and 10m³, it will require an air vent of 50cm² (effective area). Unless it has a door which opens directly to the outside.
- If the room has a volume of less than 5m³, it will require an air vent of 100cm² (effective area).
- If it is installed in a room with a volume that exceeds 11m³, then no air vent is required.

- If there are any other fuel burning appliances in the same room the current edition of BS 5440: Part 2: should be consulted to determine air vent requirements.
- Ensure that the room containing the hob is well ventilated, keep natural ventilation holes or install a mechanical ventilation device (mechanical cooker hood).
- Prolonged intensive use of the appliance may call for additional ventilation, either by the opening of a window, or by increasing the level of the mechanical ventilation device (where present).
- This hob is not fitted with a device for discharging the products of combustion. Ensure that the ventilation rules and regulations are followed.
- The walls behind and near the hob should be resistant to heat, steam and condensation.
- Remember that the quantity of air necessary for combustion must never be less than 2m³/h for each kW of power (see total power in kW on the appliance rating plate).

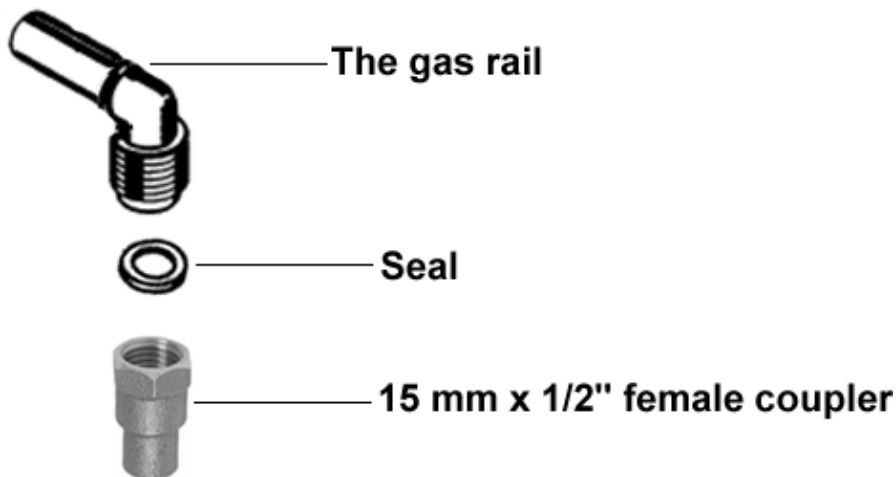
Gas Safety (Installation and Use) Regulations

IMPORTANT: The appliance MUST be connected to the gas supply by use of a 15 mm x ½” female coupler, seal, copper pipe and an isolation tap fitted in an easily accessible position.

Note: Nozzle or cone end fittings dependant on the National Situations in countries of destination.

Note: Cylinder, regulator type, gas type and gas pressure dependant on the National Situations in countries of destination.

- It is the law that all gas appliances are installed by competent persons in accordance with the current edition of the Gas Safety Installation and Use Regulations.
- It is in your interest and that of safety to ensure compliance with the law.
- In the UK, GASSAFE registered installers work to safe standards of practice. The hob must also be installed in accordance with the current edition of BS 6172. Failure to install the cooker correctly could invalidate the warranty, liability claims and lead to prosecution.



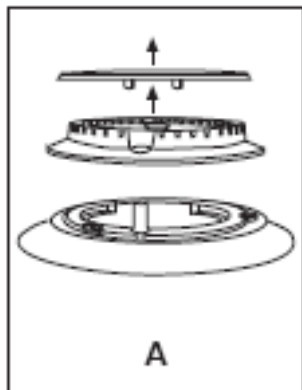
- Put the gas seal inside of the 15 mm x 1/2" female coupler.
- Fully tighten the 15 mm x 1/2" female coupler and seal onto the gas rail.
- **IMPORTANT:** The female coupler must be positioned the right way up, as shown in the picture above.
- Gas pressure may be checked on a semi-rapid hob burner. Remove the appropriate injector and attach a test nipple. Light the other burners and observe that the gas pressure complies with the gas standards in force.
- **IMPORTANT:** On completion carry out a gas soundness test.

Gas adjustment (Conversion to LPG)

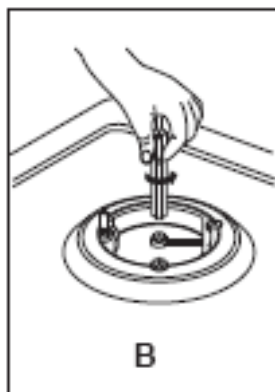


All work must be carried out by a GASSAFE registered engineer.

IMPORTANT: Always isolate the hob from the electricity supply before changing the injectors and/or adjusting the minimum flow of the burners.



- Remove the pan-stands, burners and flame spreaders (A).



- Unscrew the injector (B) and replace it with the stipulated injector for the new gas supply (see table below).

GENERAL INJECTORS TABLE					
Cat	Gas type and pressure	Nozzle mm/10 0	Burners	Heat input (in watts)	
				Max.	Min.
I ₃ +(28-30/37)	G30 Butane at 28-30mbar and G31 Propane at 37mbar	96	Wok	3100	1700
		90	Rapid	2900	1200
		70	Semi-rapid	1700	800
		55	Auxiliary	1000	500
I ₃ B/P(30)	G30 Butane and G31 Propane at 30mbar	96	Wok	3100	1700
		90	Rapid	2900	1200
		70	Semi-rapid	1700	800
		55	Auxiliary	1000	500
I ₃ B/P(50)	G30 Butane and G31 Propane at 50mbar	82	Wok	3100	1700
		80	Rapid	2900	1200
		62	Semi-rapid	1700	800
		48	Auxiliary	1000	500
I ₂ H G20I	I ₂ H G20 at 20mbar	145	Wok	3100	1700
		140	Rapid	2900	1200
		100	Semi-rapid	1700	800
		80	Auxiliary	1000	500
I ₂ E G20	I ₂ E G20 at 20/25 mbar	145	Wok	3100	1700
		140	Rapid	2900	1200
		100	Semi-rapid	1700	800
		80	Auxiliary	1000	500

- Reassemble all the burners carefully; in particular you should make sure that the flame spreader is correctly placed on the burner.
- **IMPORTANT:** The minimum flow adjustment process must be completed before the appliance is next used.

Minimum flow adjustment for hob gas taps



All work must be carried out by a GASSAFE registered engineer.

IMPORTANT: Always isolate the hob from the electricity supply before changing the injectors and/or adjusting the minimum flow of the burners.

- Switch the burner on and set the knob at the minimum position.
- Remove the knob from the tap and place a small bladed screwdriver in the centre of the tap shaft.
- Unscrew the adjusting screw, in order to increase the gas flow or tighten the adjusting screw to decrease the gas flow.
- The correct adjustment is obtained when the flame has a length of about 3 – 4 mm.
- For butane/propane gas, the adjusting screw must be tightly screwed in.
- Refit the control knob.
- Make sure that the flame does not go out by quickly turning from maximum flow to minimum flow. If it does then remove the control knob and make further adjustments to the gas flow, testing it again once the adjustment has been made.
- Repeat this process for each one of the gas taps.



Gas tap maintenance



All work must be carried out by a GASSAFE registered engineer.

IMPORTANT: Before carrying out any maintenance operations, disconnect the appliance from the gas and electricity supplies.

If a gas tap becomes stiff to operate, then you should proceed as follows:

- Remove the control knobs, pan supports, burners, hob fixing screws and clamps.
- Remove the hob from the worktop and remove any underside protective covers.
- Disconnect the fixings holding the tap to the fascia panel and separate the assembly. Then clean the cone and seating, with a cloth dampened with solvent.

- Lightly smear the cone with high temperature grease, reassemble into position and rotate a few times.
- Remove the cone again and remove any excess grease, making sure that the gas ducts are not obstructed with grease.
- Carefully reassemble the components and perform a gas soundness test.

If it becomes necessary to replace a gas tap, then you should proceed as follows:

- Remove the control knobs, pan supports, burners, hob fixing screws and clamps.
- Remove the hob from the worktop and remove any underside protective covers.
- Disconnect the fixings holding the tap to the fascia panel and separate the assembly.
- Disconnect the gas pipe from the gas tap, and then disassemble them from the gas rail by removing the fixing screws.
- When fitting a new tap, ensure that a new gasket is used.
- Reconnect the gas tap, perform a gas soundness test and then reassemble the hob.

Electrical connection



This appliance must be installed by a qualified person in accordance with the latest edition of the I.E.E. Regulations and in compliance with manufacturer instructions.

Before connecting the appliance, make sure that the supply voltage marked on the rating plate corresponds with your mains supply voltage.

- Cable type: H05 RRF 3 core x 0.75 mm³ (Type RR-F <HAR> marked).
- The mains supply cable is supplied with this product.
- When fix the appliance to the supply mains, a switch, which with a contact separation in all poles, and provide full disconnection, ☐ must be incorporated in the fixed wiring in accordance with the wiring rules.

The mains supply cable should be replaced in accordance with the following instructions:

- Switch the appliance off at your mains supply.
- Open the box of the supply board.
- Unscrew the clamp fixing the cable.
- Replace the cable with one of the same length and in accordance with the specification given above.

- The “green-yellow” earth wire must be connected to the terminal marked
- The “blue” neutral wire must be connected to the terminal marked with letter (N) - the live wire must be connected to the terminal marked with letter (L).

My appliance isn't working correctly



IMPORTANT: If your appliance appears not to be operating correctly, then you should disconnect it from your mains supply.

DO NOT ATTEMPT TO REPAIR THE APPLIANCE YOURSELF.

Please note that if an engineer is asked to attend whilst the product is under guarantee and finds that the problem is not the result of an appliance fault, then you may be liable for the cost of the call out charge.

The appliance must be accessible for the engineer to perform any necessary repair. If your appliance is installed in such a way that an engineer is concerned that damage will be caused to the appliance or your kitchen, then he will not complete a repair.